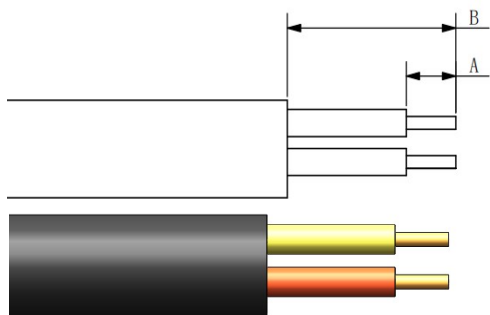


EW-LP12 系列产品安装说明书

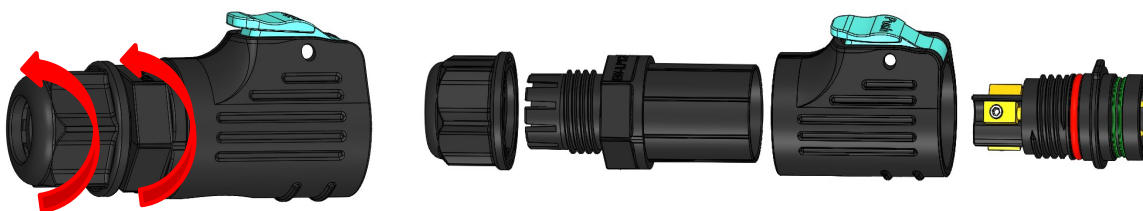
一、公插操作说明

【1.1】下剥导线与热缩管

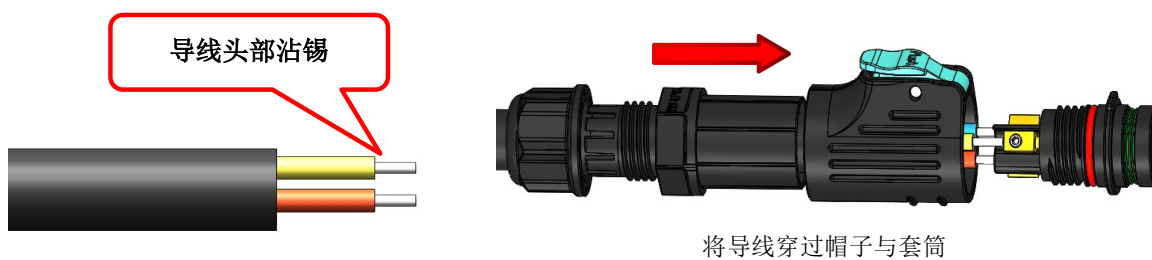


建议剥线尺寸			
芯数	锁线	"A"尺寸	"B"尺寸
2P	Φ1.0*2	5.0±1.0	15.0±1.0
3P	Φ1.0*3	5.0±1.0	15.0±1.0

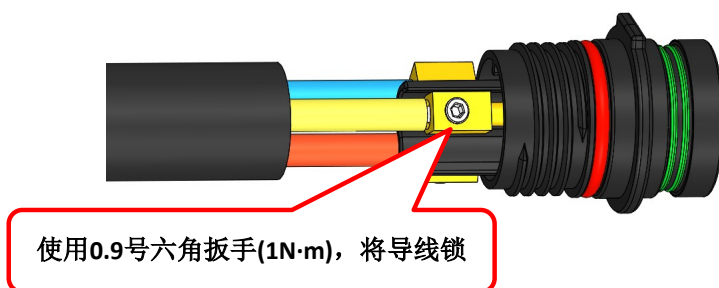
【1.2】拆卸套筒与帽子



【1.3】沾锡与穿导线



【1.4】锁线



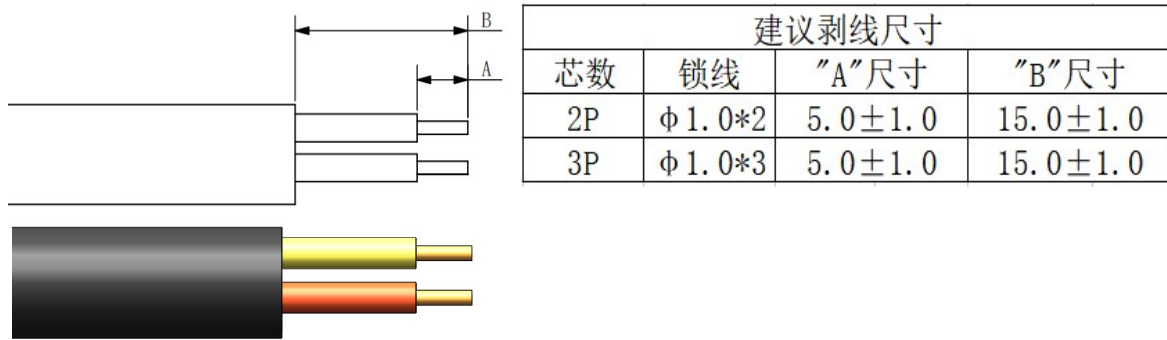
【1.5】拧套筒



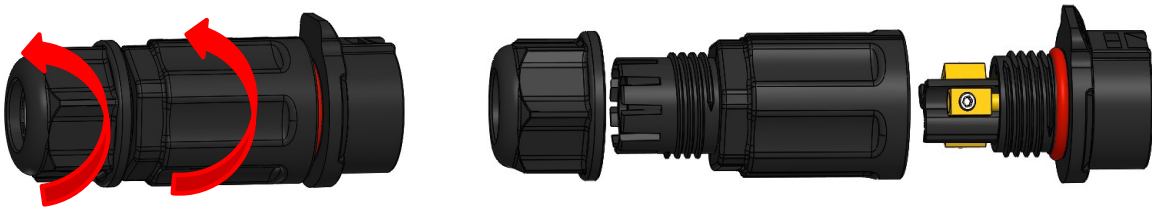
使用2.0~2.5N.m扭力先将套筒拧紧再将帽子拧紧

二、对插母座操作说明

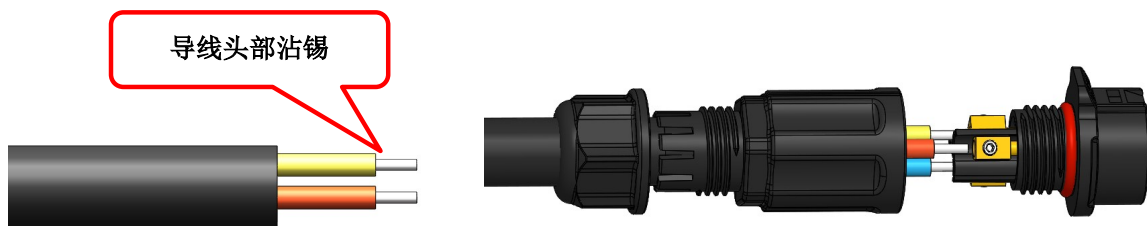
【2.1】下剥导线



【2.2】拆卸套筒与帽子

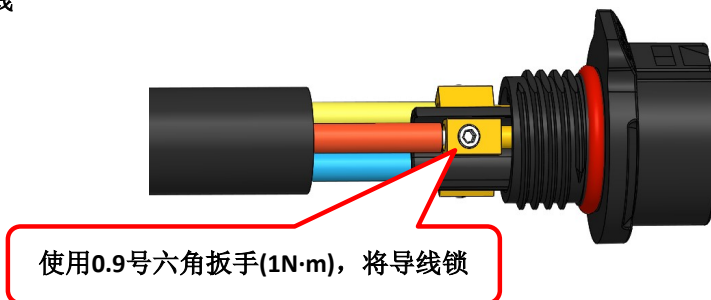


【2.3】沾锡与穿导线

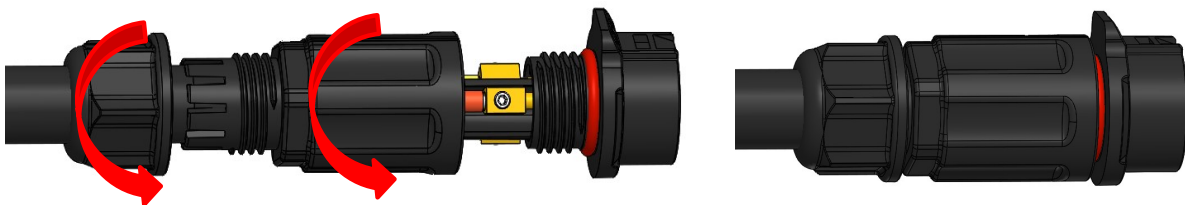


将导线穿过帽子与套筒

【2.4】锁线



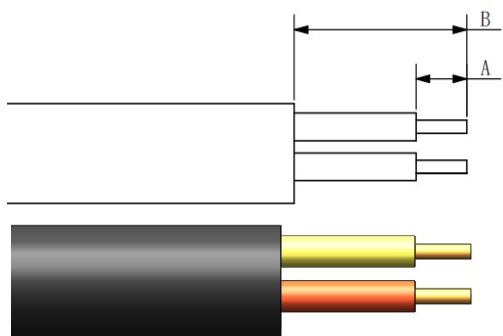
【1.5】拧套筒



使用2.0~2.5N.m扭力先将套筒拧紧再将帽子拧紧

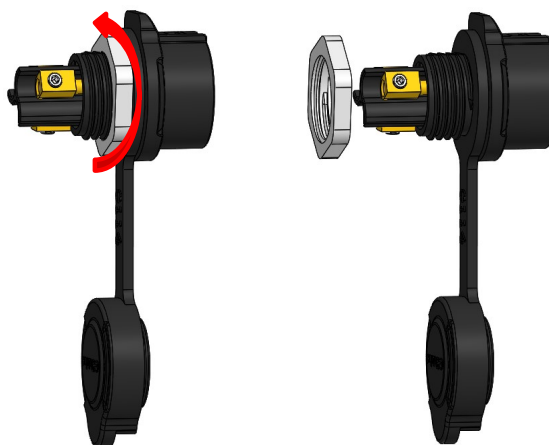
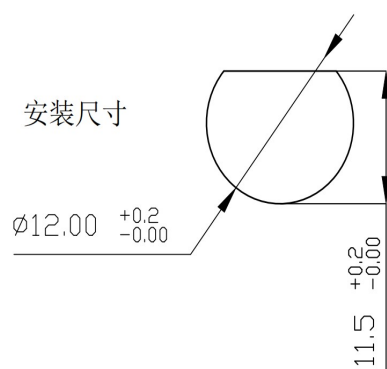
三、面板母座操作说明

【3.1】下剥导线



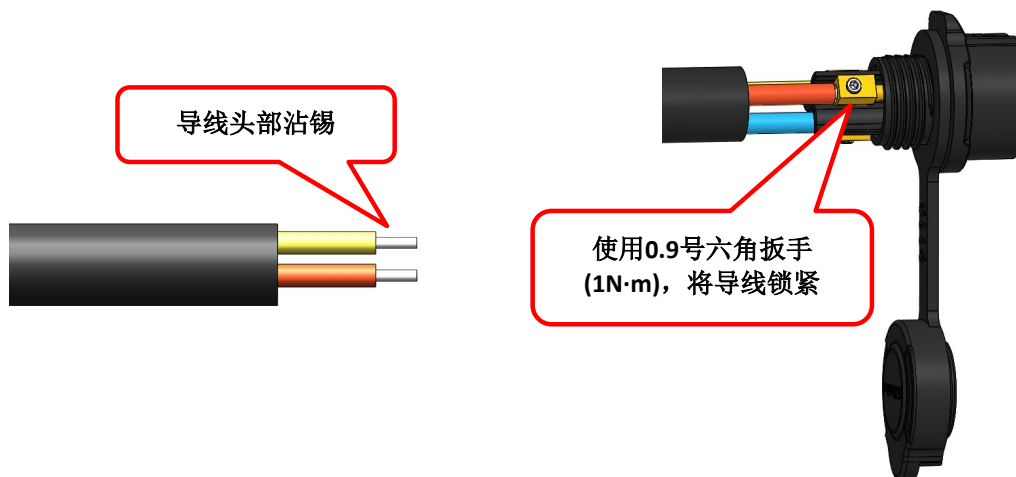
建议剥线尺寸			
芯数	锁线	"A"尺寸	"B"尺寸
2P	Φ 1.0*2	5.0±1.0	15.0±1.0
3P	Φ 1.0*3	5.0±1.0	15.0±1.0

【3.2】安装板预开孔与拆卸螺母

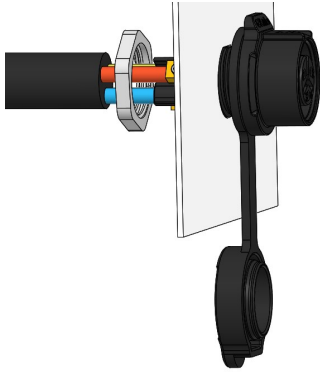


拆卸螺母

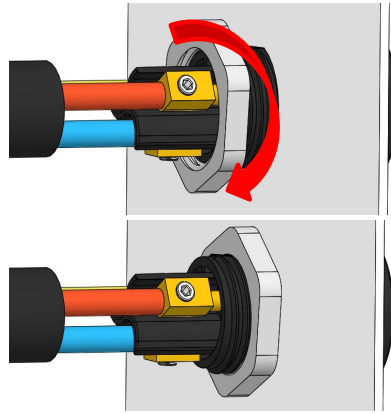
【3.3】导线沾锡与锁线



【3.4】安装使用



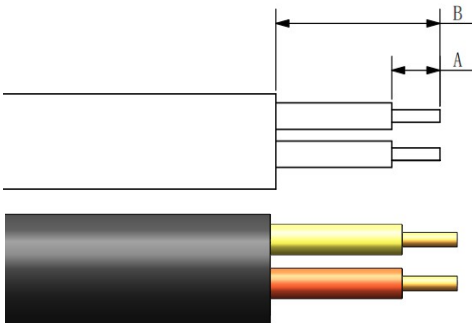
将面板母座放置在安装板上



使用24号扳手2.5N·m扭力将螺母拧紧

四、法兰母座操作说明

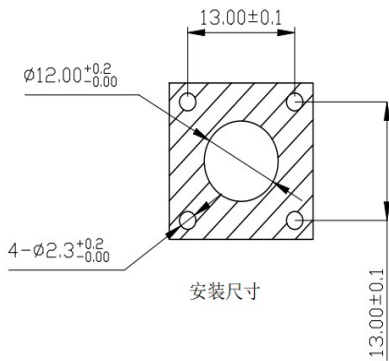
【4.1】下剥导线



建议剥线尺寸

芯数	锁线	"A"尺寸	"B"尺寸
2P	$\phi 1.0 \times 2$	5.0 ± 1.0	15.0 ± 1.0
3P	$\phi 1.0 \times 3$	5.0 ± 1.0	15.0 ± 1.0

【4.2】安装板预开孔

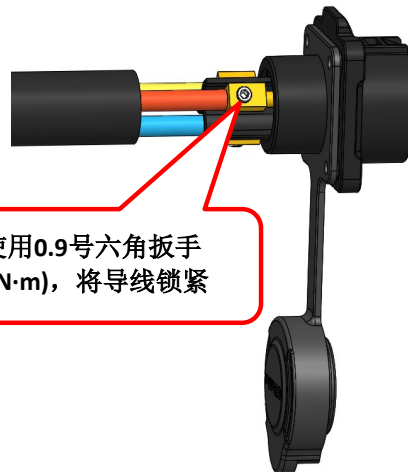


安装尺寸

【4.3】导线沾锡与锁线



导线头部沾锡



使用0.9号六角扳手
(1N·m), 将导线锁紧

【4.4】安装使用



将法兰母座安装在安装板上

五、对配使用

